

Date: Friday, 05/10/2007 9:18:38 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SET-SCREW
 Job Number : 35024
 Estimate Number : 13024
 P.O. Number : *N/A* Part Number : D35333
 This Issue : 05/10/2007 S.O. No. : *N/A* Drawing Number : D3533 REV B
 Prsht Rev. : NC Project Number : N/A
 First Issue : *N/A* Type : PURCHASED PARTS Drawing Revision : B
 Previous Run : 34899 Material : *N/A*
 Written By : _____ Due Date : 12/10/2007 Qty: 100 Um: Each
 Checked & Approved By : _____
 Comment : Est Rev:A New Issue 07.09.24 EC Verified by: DD

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: Issue P/O: *4037*
 Purchase Part Number: 91375A161
 Supplier: MAC MASTER CARR
 Certificate of conformity is required

07/10/31

(100)

2.0 91375A161 SET SCREW



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 SET SCREW

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

07/10/31 (100)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

07/10/31 counter (104)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and stock
 Location: *108*

07/10/31 SQ (104x)

Date: Friday, 05/10/2007 9:18:38 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET-SCREW

Job Number: 35024

Part Number: D35333

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

104
10/11/02

Job Completion



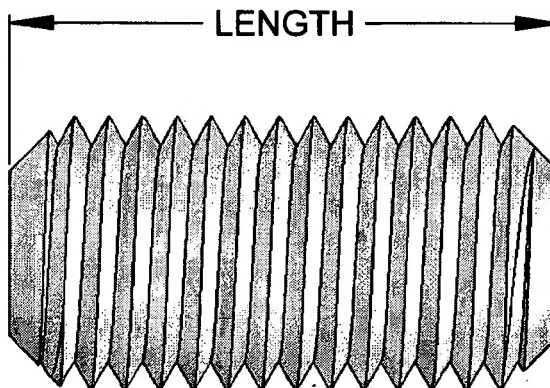
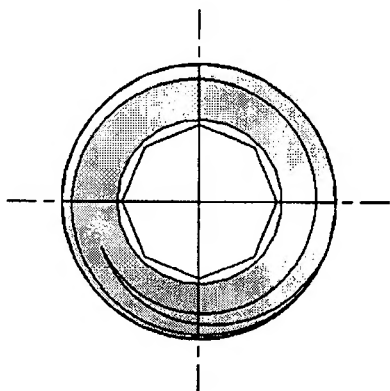
11.07.11.02



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3533	REV. B SHEET 1 OF 1
DATE 07.06.14		TITLE SET SCREW	SCALE NTS
REV	DATE	DESCRIPTION	
A	06.07.12	NEW ISSUE	
B	07.06.14	ADD D3533-3; ADD MATERIAL/FINISH COLUMN	

SPECIFICATION CONTROL DRAWING

RELEASED
07-08-03 #



B

PART NUMBER	MATERIAL AND FINISH	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	18-8 STAINLESS STEEL	1/4-28 UNF	1.000	McMASTER-CARR, P/N 92311A564
D3533-3	BLACK OXIDE ALLOY STEEL	#6-40 UNF	0.188	McMASTER-CARR, P/N 91375A161

B

NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

COPYRIGHT © 2006 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

ST ID

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**
PO 00004037

Today's Date: 6/25/07

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500**PAGE**
1 OF 1
MCM NUMBER
5898681-01

House Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 67-13 62-16	90133 A017	1 PK	NEOPRENE CUSHIONING & SEALING WASHER #10 SCREW SIZE, .170" ID, 1/2" OD, .093" THICK PKG= 100 EA/PK	3	1 PK	1
1- 85-02 02-72	91375 A161	1 PK	ALLOY STEEL CUP POINT SOCKET SET SCREW 6-40 THREAD, 3/16" LENGTH PKG= 100 EA/PK	2	1 PK	1
1- 91	91375 A160	1 PK	ALLOY STEEL CUP POINT SOCKET SET SCREW 6-40 THREAD, 1/8" LENGTH PKG= 100 EA/PK	1	1 PK	1

EP 07/06/26